



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A93-3317-20
Job Sheet 173863-B



Part No: RBE350A93-3317-20

Job Qty: 16 ea

Part Name: Tail Rotor Hub Insert Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/13/18

Job Tracking No:

Due Date: 7/19/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG RBE350A93-3317-20 REV: 1B IPP REV: A 18.01.15 NEW ISSUE RQ VERIFIED BY: DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
130	QC	16 pcs		7/19/18	0.00	0.00	QC2		
140	QC	16 pcs		7/19/18	0.00	0.00	QC8 Machining-2		
170	Outsource	16 pcs		7/19/18			MEM001-VC Groupe Altech		
180	Packaging	16 pcs		7/19/18	0.00	0.00	Packaging2		
185	QC	16 pcs		7/19/18	0.00	0.00	QC6		
190	Packaging	16 pcs		7/19/18	0.00	0.00	Packaging3		
210	QC21-FG	16 Ea		7/19/18	0.00	0.00	QC21		

Part Op 170 - Issue P/O to Groupe Altech; PO 40942 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Descriptions: Conformity is required
180 - Receive

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 513 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

could not be found.

Plex 8/13/18 10:19 AM dart.leroux.jason

Container No: S101575



Part: RBE350A93-3317-20

Job No: 173863-B

Serial No/Batch: S096435

Revision: 18

Inspector:

Exp Date:

Instructions:

Date: 09/13/18



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PURCHASE ORDER **PO040942**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO040942
PO Date: 9/6/18
Due Date: 9/14/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180183	RBE350A94-3700-C-09	Knurled Nut -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/14/18	30 pcs	0 pcs	30 pcs	\$1.294999/pcs	\$38.85
2	173863-B	RBE350A93-3317-20	Tail Rotor Hub Insert Tool Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	9/14/18	15 pcs	0 pcs	15 pcs	\$5.41/pcs	\$81.15

Grand Total: \$120.00



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PURCHASE ORDER PO040942

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/10/18 7:55 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(012443-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

012443- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
13-Sep-2018		Aman		PO040942				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap	À venir/ Back Order
1	RBE350A94-3700-C-09 ✓ Rev.	RBE350A94-3700-C-09 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	30 ✓	30	0	0	0
2	RBE350A93-3317-20 ✓ Rev.	RBE350A93-3317-20 01 -BLACK OXIDE FINISH ON SST MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	15 ✓	15	0	0	0

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.